

Flammable and Combustible Liquid Storage Cabinets

Flammable or combustible liquids must be properly stored to meet NFPA Standards, and also provide fundamental safeguards. Storage cabinets provide a safe and convenient means to store containers of liquids, including those in safety cans.

Construction features for storage cabinets are defined by NFPA 30, Flammable and Combustible Liquids Code. While cabinets can be constructed using NFPA 30, commercially available cabinets are recommended as an easier means of obtaining the protection. Approved and listed cabinets are produced by many different companies. In addition to the labeled cabinets, these same companies make cabinets of similar construction in larger (for 55-gallon drums) and smaller sizes (such as for use in laboratories). Key features for a good flammable and combustible liquid storage program are:

- Not more than 120 gallons of flammable or combustible liquid may be stored in a single cabinet. Not more than 60 of the 120 gallons may be Class I and II liquids.
- Preferably, doors should be kept closed and latched. Automatic closing doors should be checked for complete closing upon release of the fusible link.
- Liquid storage containers should be kept in the cabinet when not in use.
- Vents on cabinets are not required, but they are often provided. If vents are provided
 and not used, the vent openings must be sealed with the bungs supplied with the
 cabinet or with bungs supplied by the manufacturer of the cabinet. If the cabinet is
 vented, flame arrestors should be provided on the openings. Also, the vents should be
 extended to a safe location, generally outside the building.
- Each cabinet should be conspicuously labeled "Flammable Keep Fire Away."
- Only flammable and combustible liquids should be stored in the cabinet. Acids, caustics, and other nonflammable hazardous materials should not be stored in the cabinet.

Definitions:

Flammable or Class I liquids are those having flash points below 100 degrees F and a vapor pressure not exceeding 40 psi at 100 degrees F. Class I liquids are subdivided as follows:

• Class IA. Flash point below 73 degrees F and boiling point below 100 degrees F.



- Class IB. Flash point below 73 degrees F and boiling point at or above 100 degrees F.
- Class IC. Flash point at or above 73 degrees F and below 100 degrees F. Combustible liquids are those having a flash point at or above 100 degrees F.

Combustible liquids are any liquids that have a flash point at or above 100 degrees F. Combustible liquids are subdivided as follows:

- Class II. Flash point at or above 100 degrees F and below 140 degrees F.
- Class III Liquid Any liquid that has a flash point at or above 140 degrees F.
 - o Class IIIA. Flash point at or above 140 degrees F and below 200 degrees F.
 - o Class IIIB. Flash point at or above 200 degrees F.